



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4434-043
Job Sheet 184087



Part No: D4434-043

Job Qty: 6 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	OCT 16 2018
110	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5	DAS 6	OCT 16 2018
120	Small Fab	6 pcs	11/16/18	11/16/18	0.00	5.00	Small Fab-6	6	DAS 6
130	QC	6 pcs	11/16/18	11/16/18	0.00	0.00	QC5	9-89	38
140	Powdercoat	6 pcs	11/16/18	11/16/18	0.00	0.39	Powdercoat4		DEC 2 2018
150	QC	6 pcs	11/16/18	11/16/18	0.00	0.00	QC3		68
160	Small Fab	6 pcs	11/16/18	11/16/18	0.00	5.00	Small Fab-6	58	DAS 89
170	QC	6 pcs	11/16/18	11/16/18	0.00	0.00	QC5	9-89	38
180	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2	57622	6
190	QC21-SA	6 Ea	11/16/18	11/16/18	0.00	0.00	QC21	21	DEC 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 Ea (3 ea)	90-Start up Operation	5117014
D4434-1	Bracket	6 Ea (1 ea)	90-Start up Operation	5070837R
D4434-9	Bracket	6 Ea (1 ea)	90-Start up Operation	50769169
D4435-041	Bracket Assembly	6 Ea (1 ea)	90-Start up Operation	5077417
MS20426AD3-3	Rivet	84 Ea (14 ea)	90-Start up Operation	5018535-1
MS20470AD4-3	Rivet, Universal Head	30 Ea (5 ea)	90-Start up Operation	FM135532-2X30
MS21075L08	Anchor Nut	42 Ea (7 ea)	90-Start up Operation	5071408
D4440-1	Grommet	6 Ea (1 ea)	160-Small Fab	5078128 X4
D4441-1	Rubber Seal	.8520 ft (.142 ea)	160-Small Fab	5092107

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	18	38	0
	D4434-1	6	18	0
	D4434-9	6	9	0
	D4435-041	6	17	0
	MS20426AD3-3	84	3,260	0
	MS20470AD4-3	30	2,640	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date: _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 843 632-5200 Email: sales@dartaero.com www.dartaerospace.com	ep #: _____ Order Deviation	QTY Effective : _____ Disposition	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																							
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160-Small Fab

MS21075L08
D4440-1
D4441-1

42
6
1

90
14
547

0
0
0

Part Specifications

Specifications could not be found.

Plex 10/2/18 1:48 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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